

1. **Amendments to the Claims**

The following claim listing will replace all prior claim listings.

1 – 4. (Cancelled without prejudice.)

5. (Previously presented.) The personal cleansing device of claim 92 wherein the pourable sodium soap comprises between 1 and 20% sodium oleate.

6. (Previously presented.) The personal cleansing device of claim 92 wherein the oils are organically produced oils.

7. (Previously presented.) The personal cleansing device of claim 92, wherein the pourable sodium soap comprises one or more of sugars, polyhydroxy compounds other than glycerine and amino alcohols.

8 – 12. (Cancelled.)

13. (Previously presented.) The personal cleansing device of claim 92 wherein the pourable sodium soap contains about: 20 to 30% of an amino alcohol, 7 to 19% Cocoate sodium soap, 14 to 36% Palmitate sodium soap, 7 to 9% Glycerine and 5 to 22% Stearic acid.

14. (Previously presented.) The personal cleansing device of claim 92 wherein the pourable sodium soap contains about: 10% stearic acid, a fat charge in the range of 41.5 to 44.0%, and a palm oil to coconut oil ratio of 80 to 20.

15. (Previously presented.) The personal cleansing device of claim 92 wherein the pourable sodium soap contains about: 5 to 12% stearic acid; 35 to 50% fat charge and Palm oil to Coconut oil ratios from 50:50 to 90:10.

16. (Previously presented.) The personal cleansing device of claim 92 wherein the pourable sodium soap contains about 2 to 35% triethanolamine.

17. (Previously presented.) The personal cleansing device of claim 92 wherein the pourable sodium soap includes about: 20 to 30% Triethanolamine, 7 to 19% Cocoate sodium soap, 14 to 36% Palmitate sodium soap, 7 to 9% Glycerine and about 5 to 22% Stearic acid.

18. (Previously presented.) The personal cleansing device of claim 92 wherein the pourable sodium soap includes about: 10% stearic acid, a fat charge in the range of 41.5 to 44.0%, and a palm oil to coconut oil ratio of 80 to 20.
19. (Previously presented.) The personal cleansing device of claim 92 wherein the pourable sodium soap includes about: 5 to 12% stearic acid; 35 to 50% fat charge and Palm oil to Coconut oil ratios from 50:50 to 90:10.
20. (Previously presented.) The personal cleansing device of claim 92 wherein the pourable sodium soap includes, by weight percentage about:
 - Glycerine from 10 to 30%,
 - Sodium Cocoate from 8 to 20%,
 - Sodium Palmitate from 12 to 20%,
 - Sodium Ricinoleate from 9 to 17%,
 - Safflower Oil Soap from 2 to 5%,
 - Sorbitol from 0 to 8%,
 - Sorbitan Oleate from 2 to 8%,
 - Soybean Protein from 2 to 8%,
 - and Titanium Dioxide from 0 to 0.2%.

21. (Cancelled.)
22. (Previously presented.) The personal cleansing device of claim 92 wherein the substrate comprises synthetic materials.
23. (Previously presented.) The personal cleansing device of claim 92 wherein the substrate comprises naturally occurring materials.
24. (Previously presented.) The personal cleansing device of claim 92 wherein the substrate is reticulated.
25. (Previously presented.) The personal cleansing device of claim 92 wherein the substrate is non-reticulated.
26. (Previously presented.) The personal cleansing device of claim 92 wherein the substrate is selected from the group consisting of porous polyurethane, polyethylene or cellulose.

27. (Previously presented.) The personal cleansing device of claim 92 wherein the substrate comprises a sponge.
28. (Previously presented.) The personal cleansing device of claim 92 wherein the substrate comprises woven materials.
29. (Previously presented.) The personal cleansing device of claim 92 wherein the substrate comprises non-woven materials.
30. (Previously presented.) The personal cleansing device of claim 92 wherein the substrate comprises cotton and loofah-based materials.
31. (Currently amended.) The personal cleansing device of claim 92 wherein the weight ratio of pourable sodium soap to substrate is between about 2 to 1 ~~1 to 1~~ and 10 to 1.
32. (Currently amended.) The personal cleansing device of claim 92 wherein the weight ratio of pourable sodium ~~seodium~~ soap to substrate is about 7 to 1.
33. (Previously presented.) The personal cleansing device of claim 92 further including fragrances.
34. (Previously presented.) The personal cleansing device of claim 92 further including skin moisturizers.
35. (Previously presented.) The personal cleansing device of claim 92 further including one or more of anti-cellulite substances, anti-aging substances, herbal substances, natural extracts and synthetic extracts.
36. (Previously presented.) The personal cleansing device of claim 92 further including colorants.
37. (Previously presented.) The personal cleansing device of claim 92 further including one or more active ingredients comprising sunscreen agents, antimicrobials, antiseptics and/or healing agents and combinations thereof.
38. (Previously presented.) The personal cleansing device of claim 92 further including one or more skin feel additives.

39 – 91. (Cancelled.)

92. (Currently amended.) A personal cleansing device comprising: (a) a web of fibers forming a substrate and (b), a pourable sodium soap having a melting point of 120° F to 160° F impregnated distributed substantially throughout the interior of the substrate in a quantity sufficient for multiple uses of the substrate in conjunction with a solvent that dissolves the pourable sodium soap for personal cleansing purposes, wherein the pourable sodium soap comprises:

at least two sodium soaps generated from (i), fatty acids of oils selected from the group consisting of palm oil, palm kernel oil, coconut oil, olive oil, castor oil, safflower oil, and (ii), fatty acids of tallow, and

5% to 35% glycerine and up to 10% propylene glycol, and further wherein the personal cleansing device produces lather in both hard as well as soft water.

93. (Previously presented.) The personal cleansing device of claim 92 wherein the pourable sodium soap is generated by (i) heating the oil or tallow fatty acid, (ii) reacting the oil or tallow fatty acid with sodium hydroxide, and (iii) adding at least one additive selected from the group consisting of group consisting of sugars, polyhydroxy compounds and amino alcohols.

94. (Previously presented.) The personal cleansing device of claim 93 wherein the at least one additive is a polyhydroxy compound other than glycerine at up to 10 %, based on the total weight of the pourable sodium soap.

95. (Previously presented.) The personal cleansing device of claim 93 wherein the at least one additive is a sorbitol at a concentration of up to 10%, based on the total weight of the pourable sodium soap.

96. (Previously presented.) The personal cleansing device of claim 93 wherein the at least one additive is an amino alcohol present at a concentration of 5% to 30%, based on the total weight of the solid cleansing agent.

97. (Previously presented.) The personal cleansing device of claim 96 wherein the amino alcohol is triethanolamine.

98. (Previously presented.) The personal cleansing device of claim 92 wherein the pourable sodium soap is generated from fatty acids of oils selected from the group consisting of palm oil, palm kernel oil, coconut oil, olive oil, castor oil, and safflower oil and fatty acids of tallow and the pourable soap is formed by the sequential steps of (i) hydrolyzing the oil or tallow with high-pressure steam to yield crude fatty acids and glycerine, (ii) removing the glycerine, (iii) purifying the crude fatty acids by distillation, (iv) neutralizing the fatty acids with a strong alkali to produce soap and water, and (v) adding to neutralized mixture of step (iv) glycerine and at least one additive selected from the group consisting of group consisting of sugars, polyhydroxy compounds and amino alcohols.
99. (Previously presented.) The personal cleansing device of claim 92 wherein the pourable sodium soap is essentially free of synthetic detergents.
100. (Previously presented.) The personal cleansing device of claim 99 wherein the pourable sodium soap agent is free of synthetic detergents.
101. (Previously presented.) The personal cleansing personal device of claim 92 that produces foam in hard water having greater than about 150 ppm of calcium and magnesium metal cations.
102. (Previously presented.) The personal cleansing device of claim 101 that produces foam in hard water having greater than about 300 ppm of calcium and magnesium metal cations.